

1/23

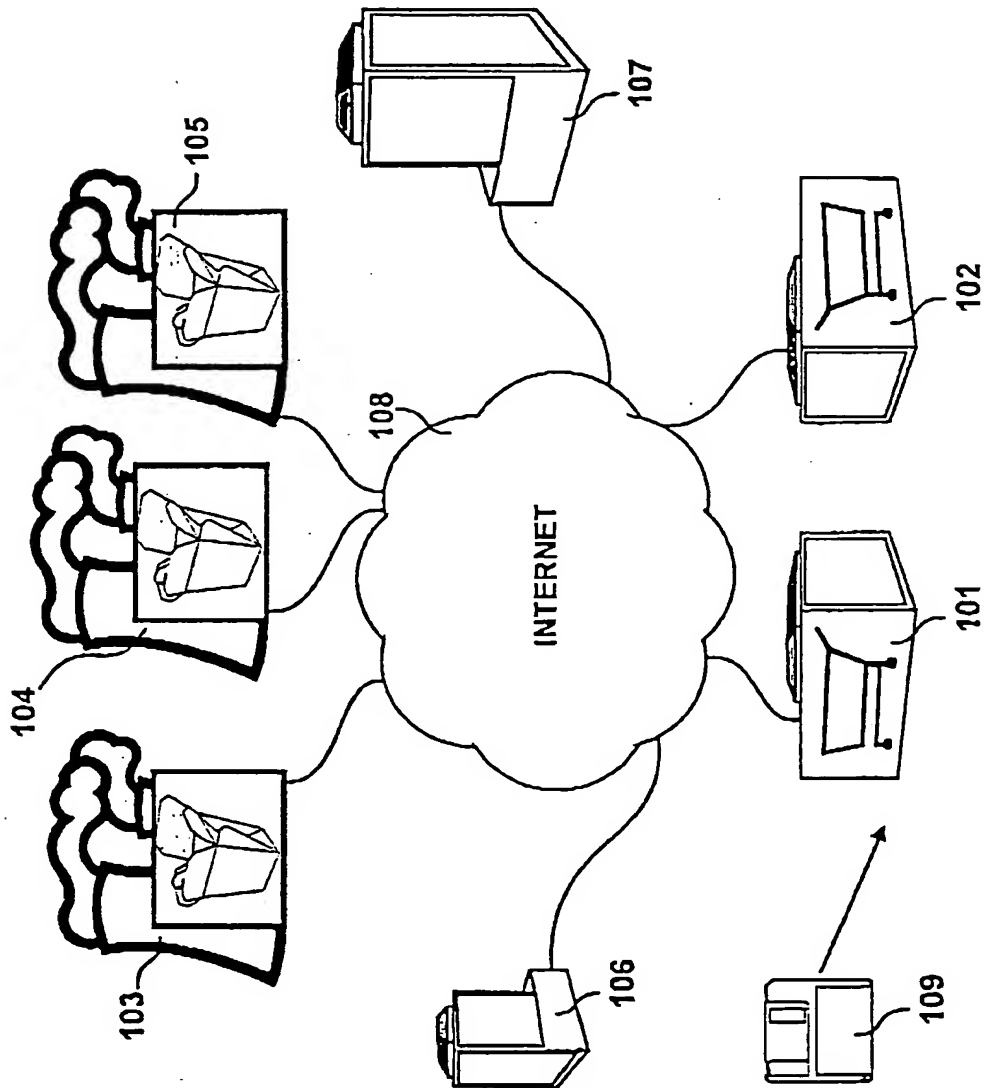


Figure 1

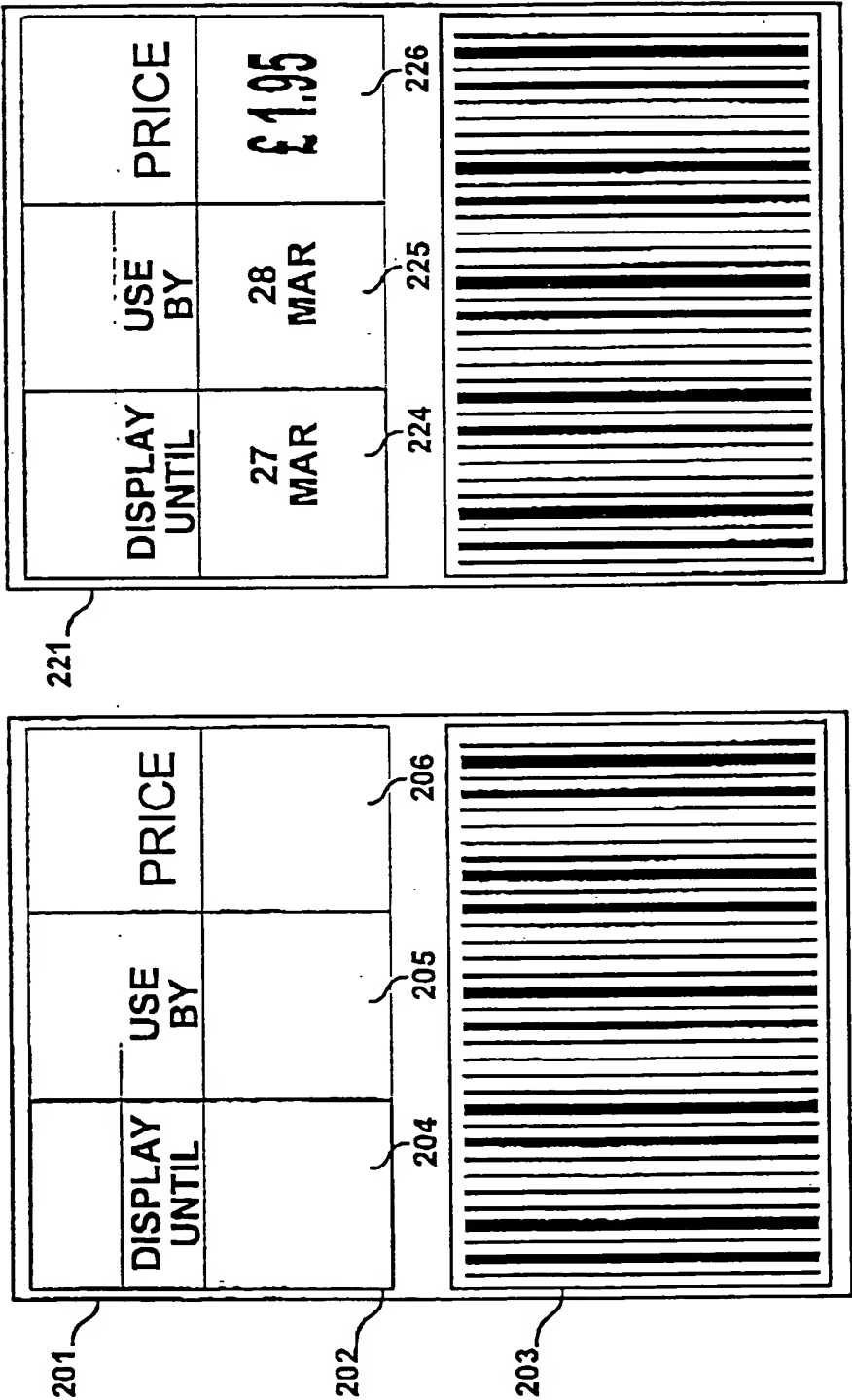


Figure 2

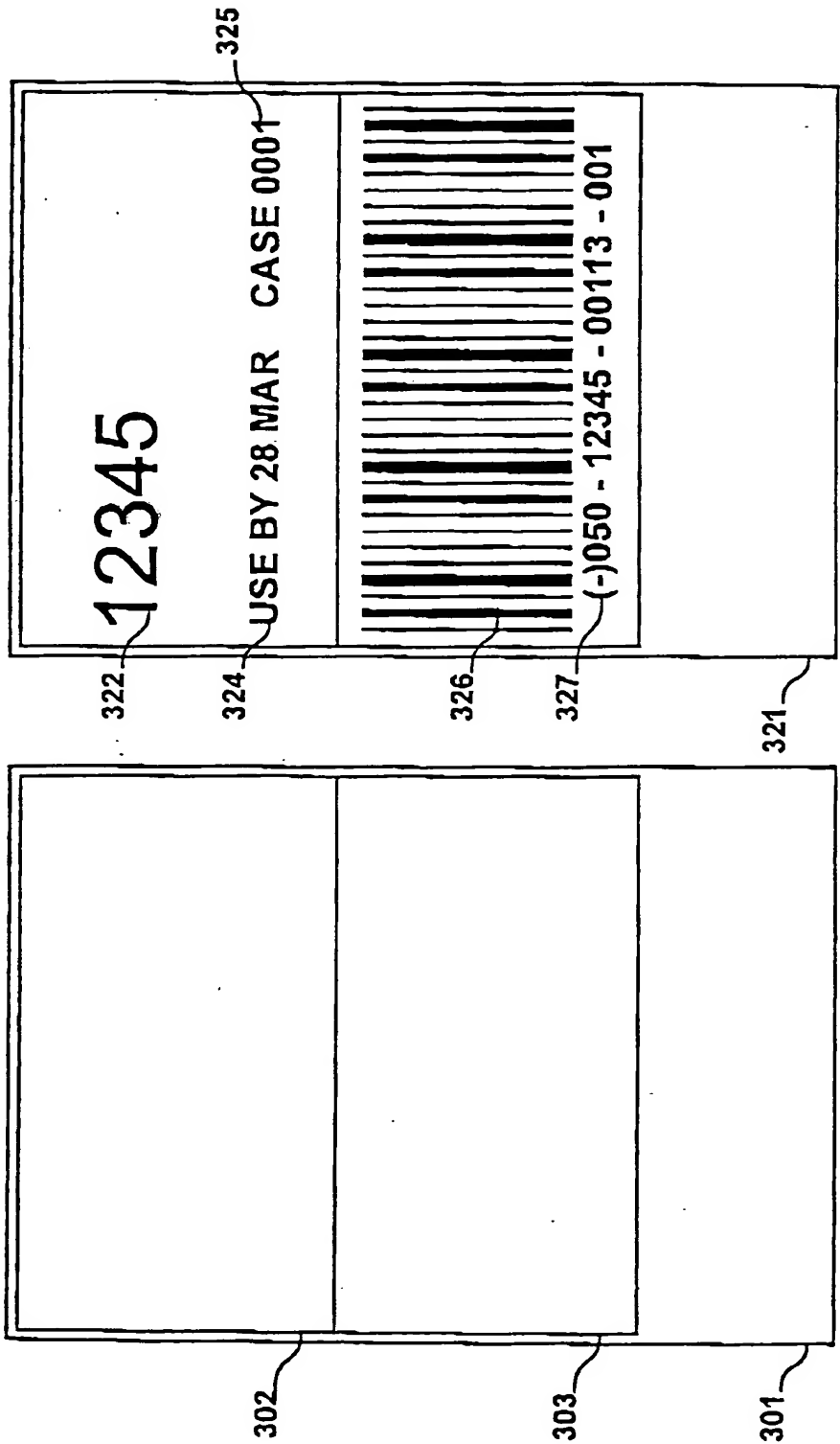


Figure 3

4/23

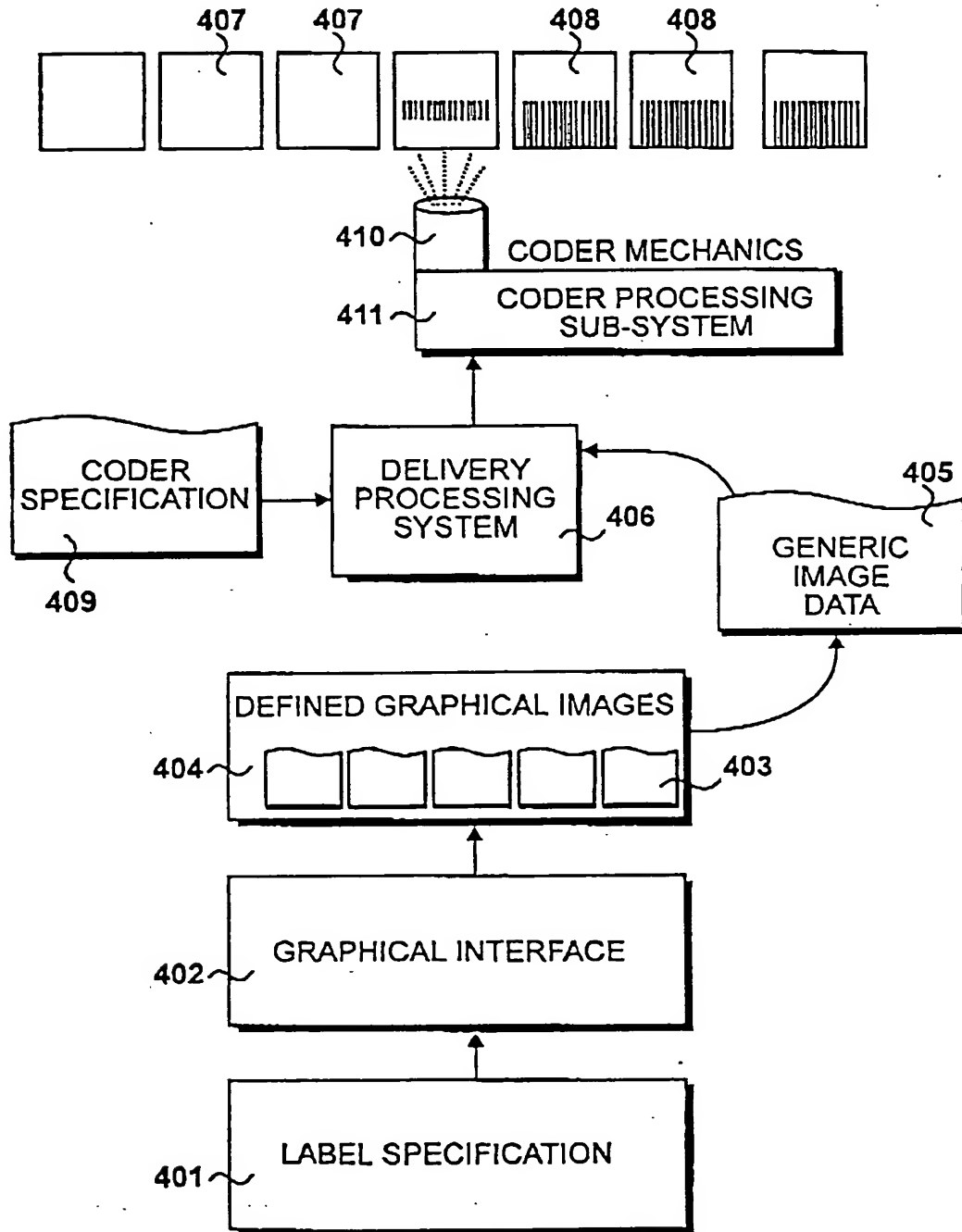


Figure 4

5/23

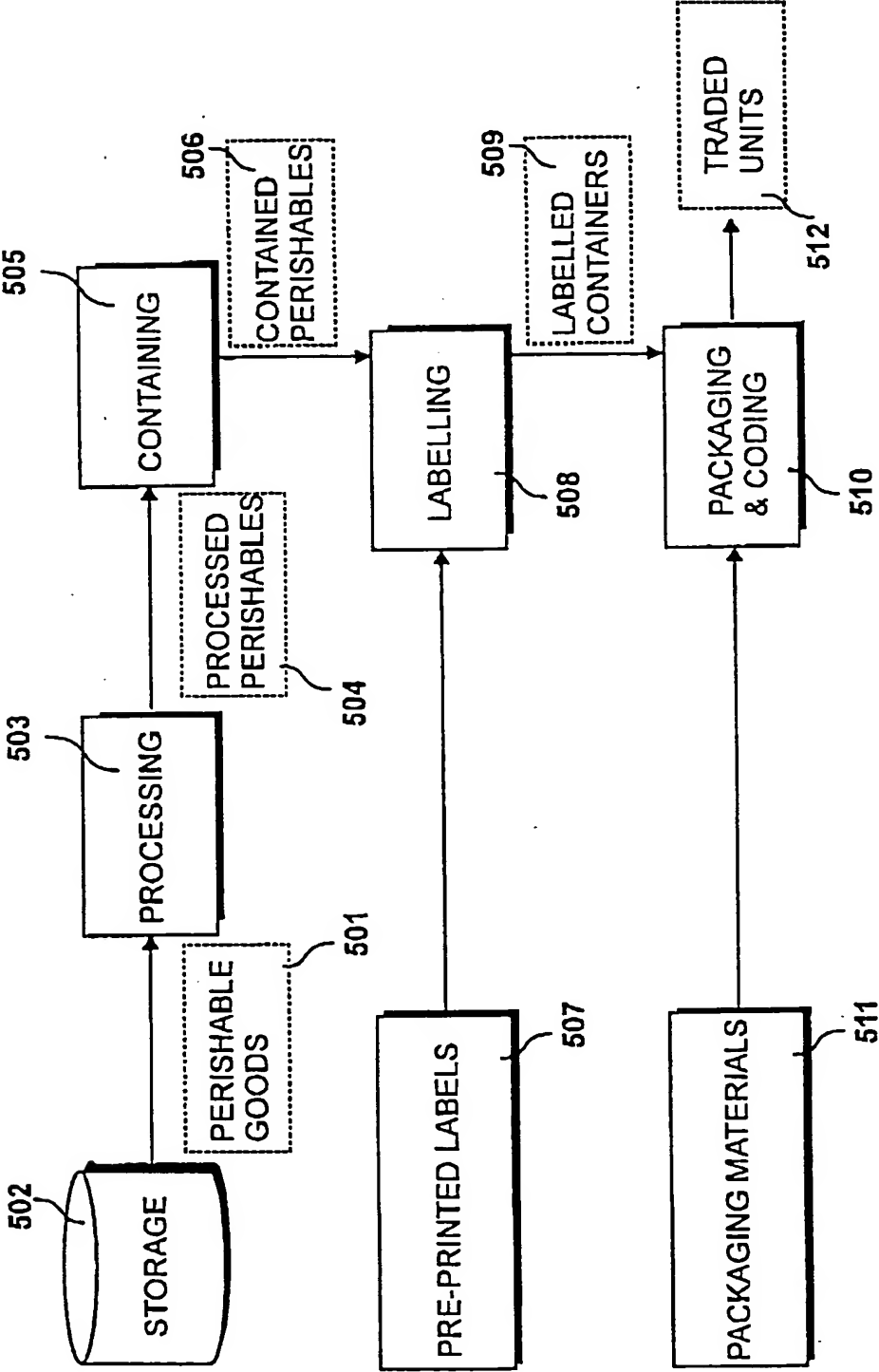


Figure 5

6/23

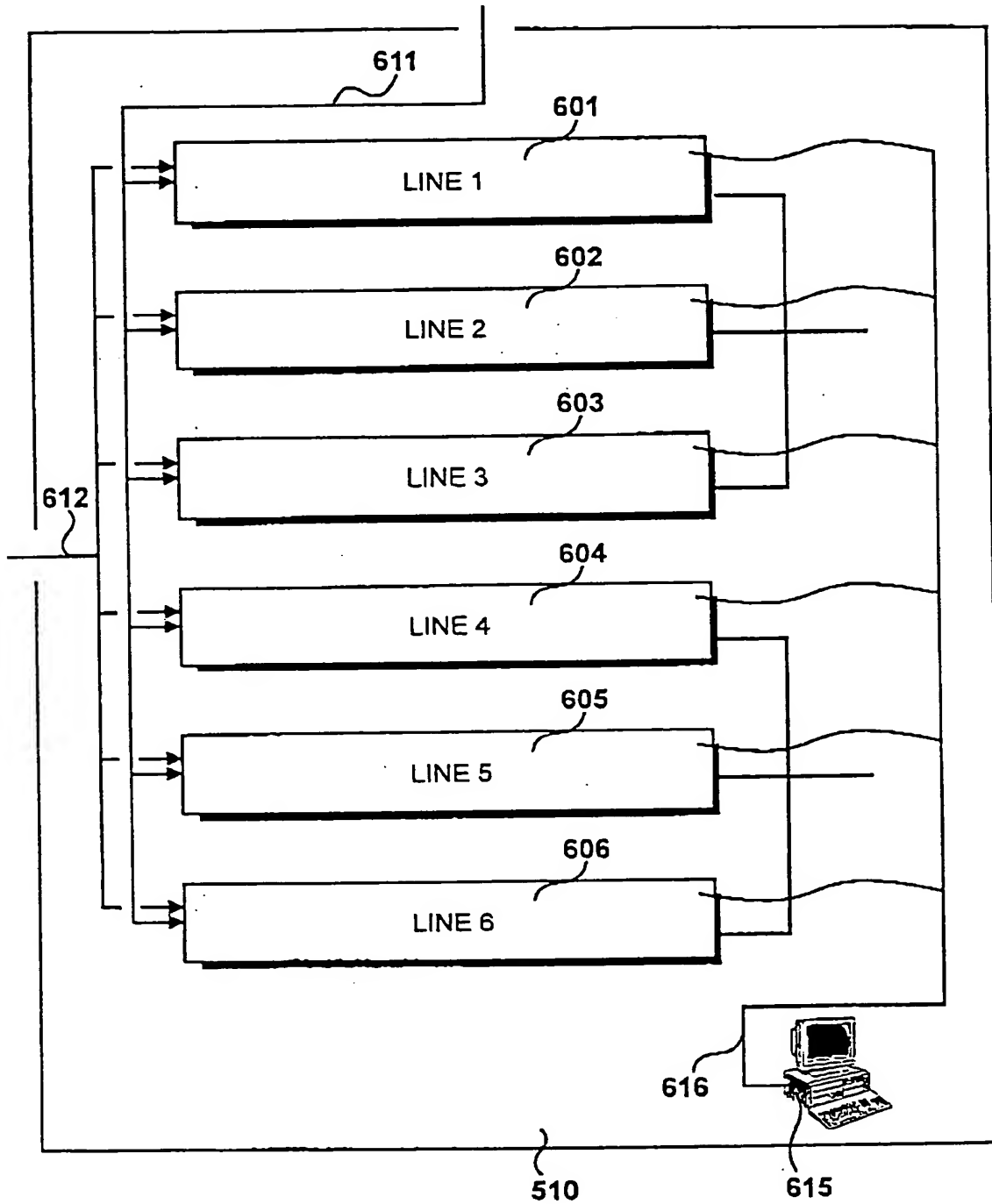


Figure 6

7/23

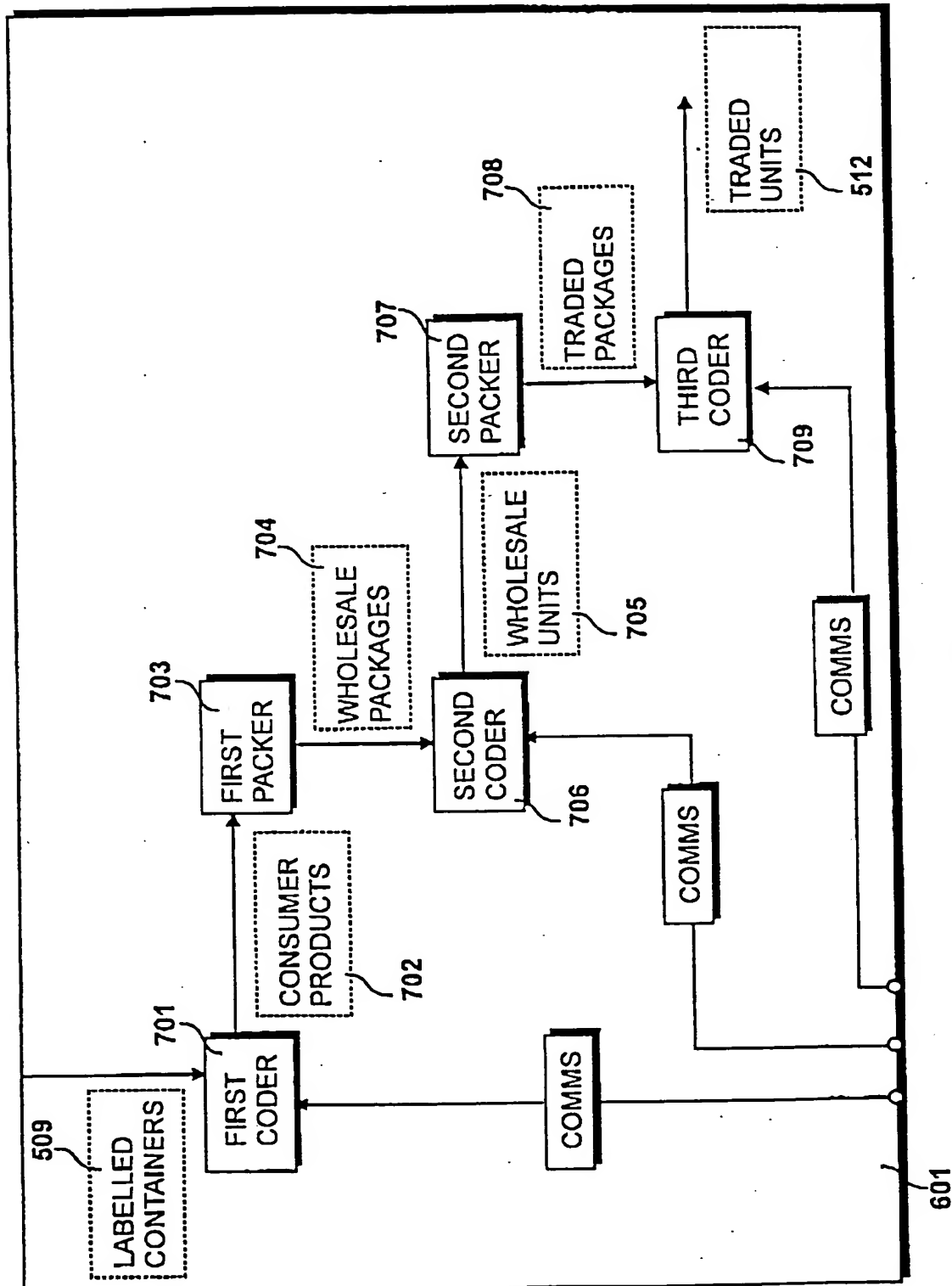


Figure 7

8/23

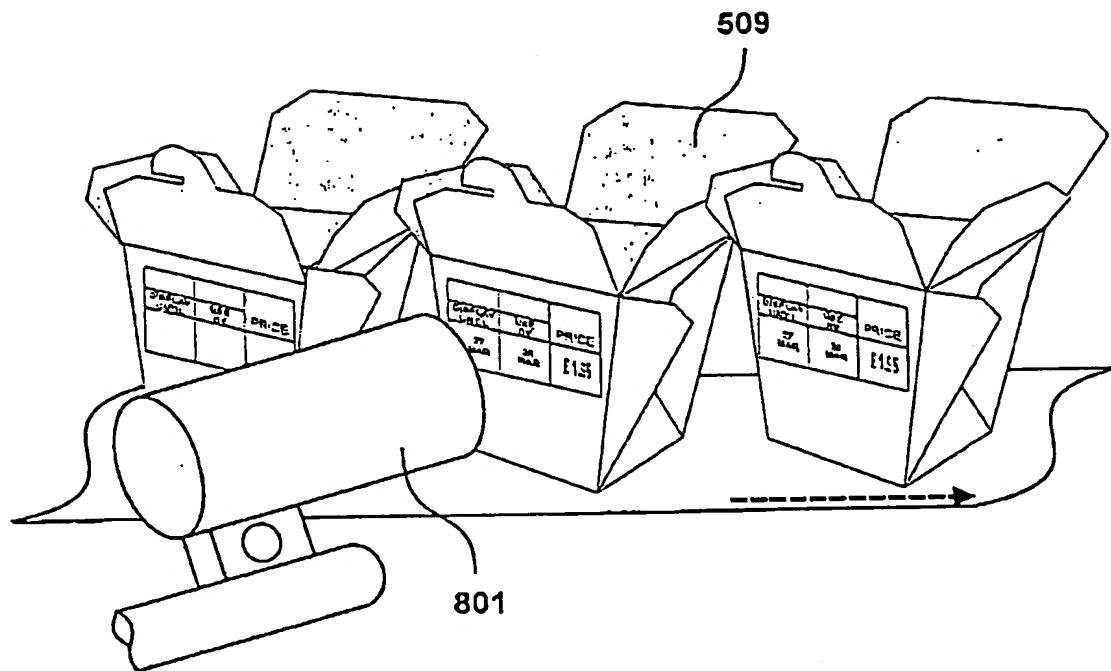


Figure 8



9/23

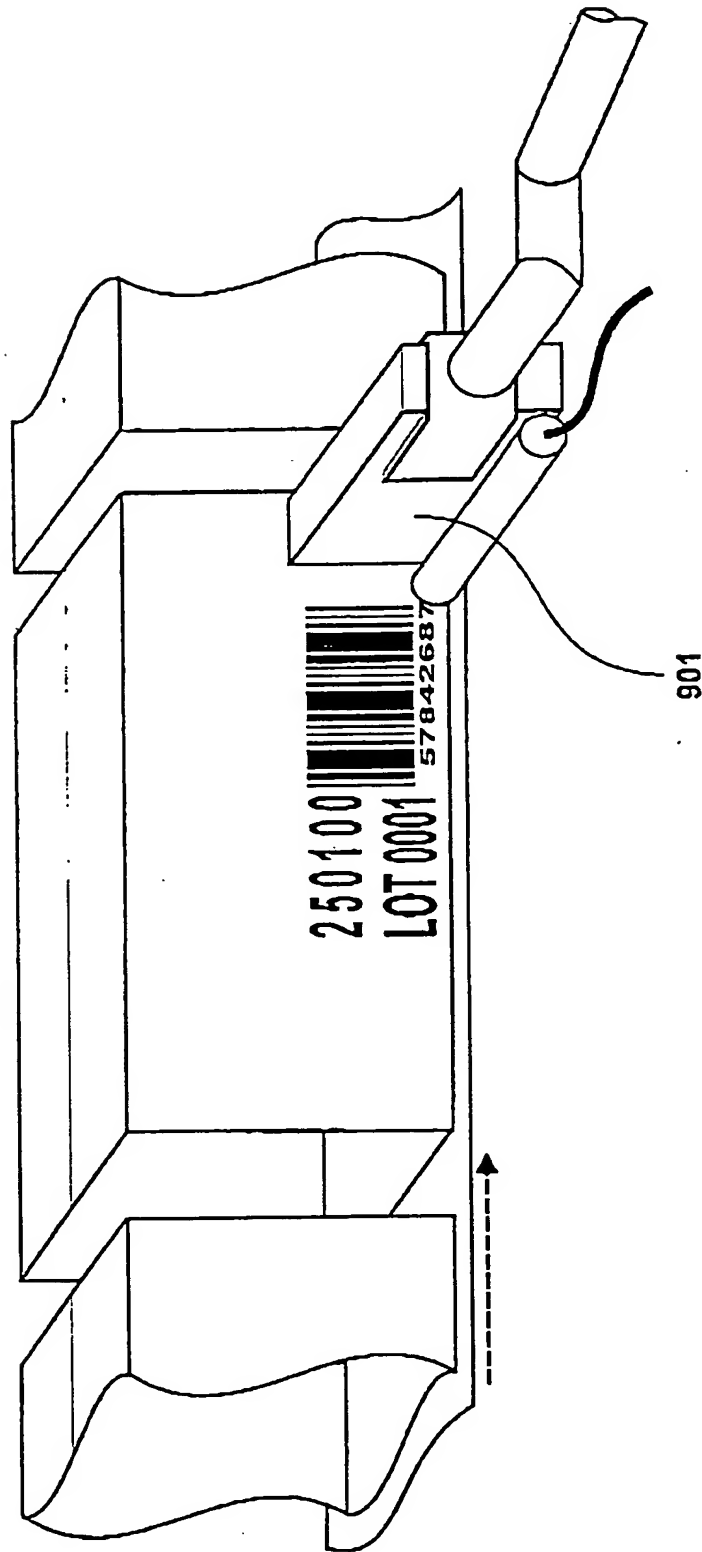


Figure 9

10/23

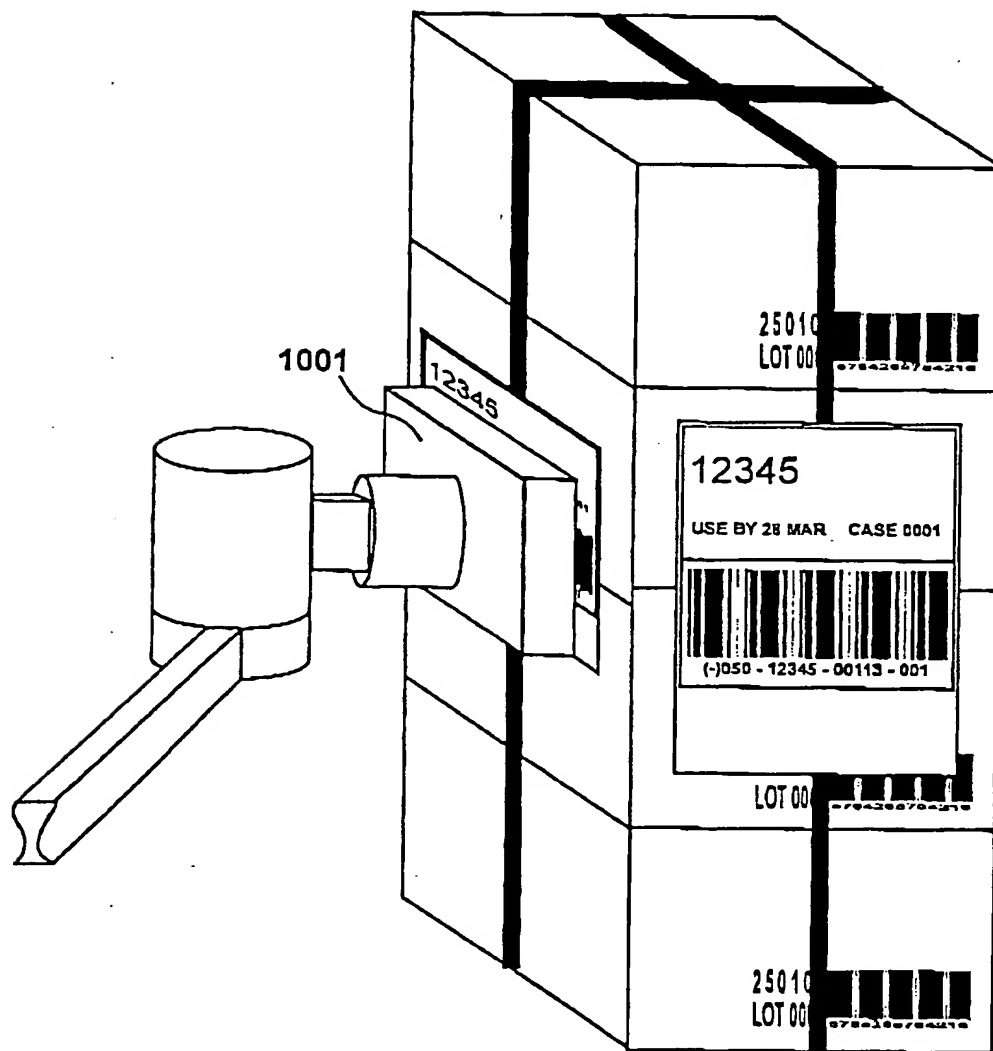
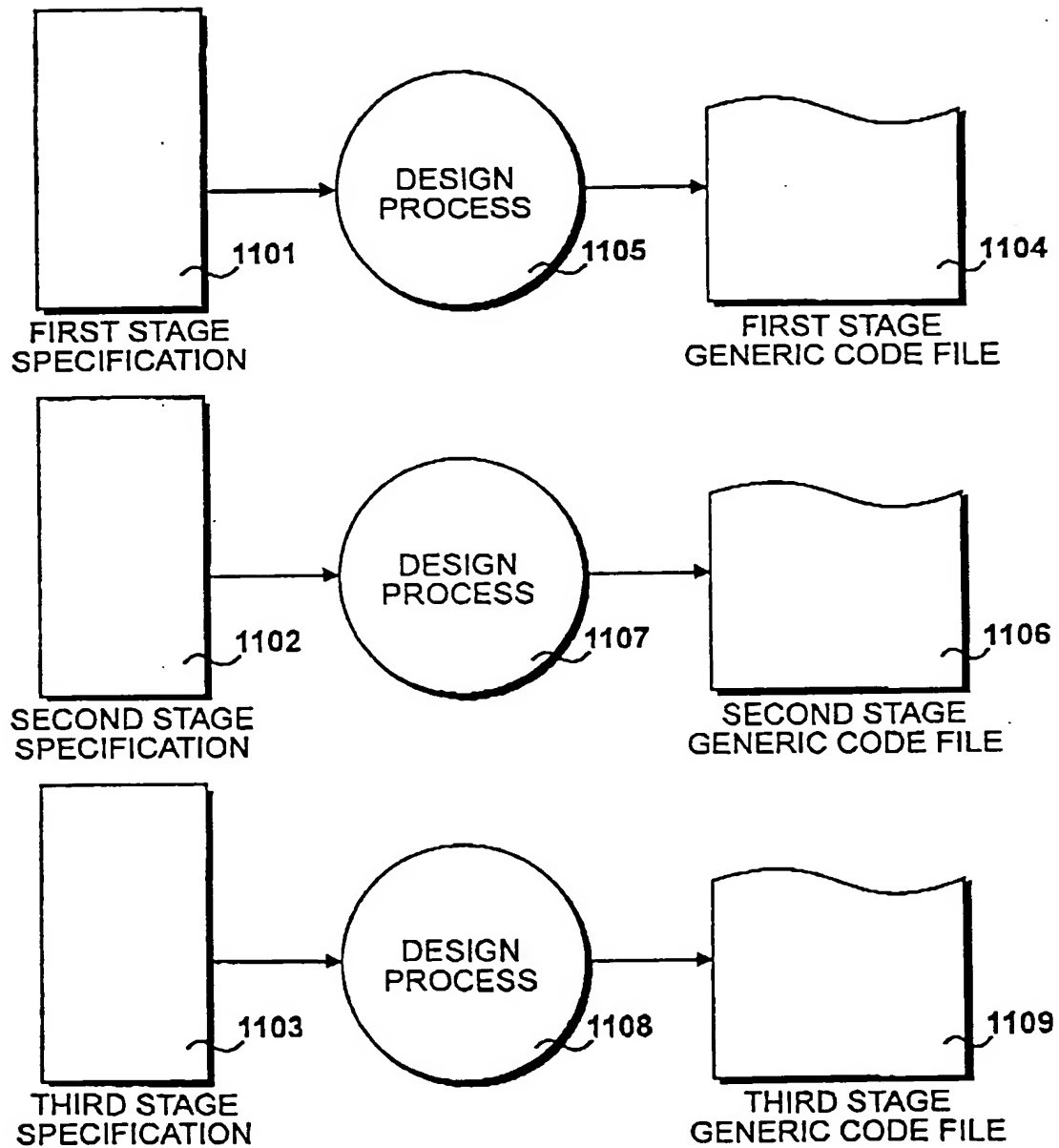


Figure 10

11/23



*Figure 11*


12/23

|                  |  |        |  |  |                  |           |       |           |           |        |
|------------------|--|--------|--|--|------------------|-----------|-------|-----------|-----------|--------|
| 1201             | EAN 13 BARCODE PRE-PRINTED<br>ONTO PACKAGING WITH CODE<br>WINDOW   |        |  |  |                  |           |       |           |           |        |
| 1202             | CODE INTO PRE-PRINTED LABEL WITH<br>_ USE BY DATE (UBD)<br>_ =PRODUCTION DATE + 10 DAYS<br>_ DISPLAY UNTIL DATE<br>_ =UBD - 1 DAY<br>_ PRICE DOUBLE HEIGHT   |        |  |  |                  |           |       |           |           |        |
| 1203             | EXAMPLE:<br><table><tr><td></td><td></td><td></td></tr><tr><td>DISPLAY<br/>UNTIL</td><td>USE<br/>BY</td><td>PRICE</td></tr><tr><td>27<br/>MAR</td><td>28<br/>MAR</td><td>£ 1.95</td></tr></table> <div>224225226</div> |        |  |  | DISPLAY<br>UNTIL | USE<br>BY | PRICE | 27<br>MAR | 28<br>MAR | £ 1.95 |
|                  |  |        |  |  |                  |           |       |           |           |        |
| DISPLAY<br>UNTIL | USE<br>BY  | PRICE  |  |  |                  |           |       |           |           |        |
| 27<br>MAR        | 28<br>MAR  | £ 1.95 |  |  |                  |           |       |           |           |        |

1101

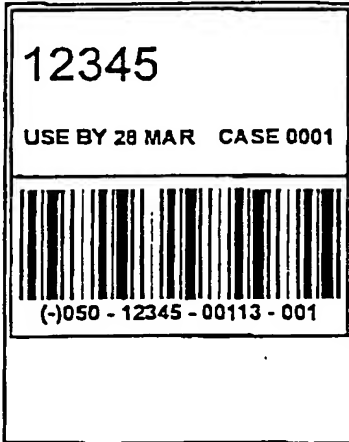
Figure 12

13/23

|      |   |
|------|---|
| 1301 | PRODUCT NUMBER IN TEXT  |
| 1302 | PRODUCT NUMBER BARCODE  |
| 1303 | USE BY DATE : 250100  |
| 1304 | BATCH NUMBER : LOT 0001   |
| 1305 | EXAMPLE:<br><br>250100<br>LOT 0001<br><br>5784268784216 |
| 1306 | NOTE<br>ARTICLE = 24 PRODUCTS   |

*Figure 13*

14/23

|      |   |
|------|---|
| 1401 | PRODUCT NUMBER AS TEXT  |
| 1402 | USE BY DATE DAY/MONTH   |
| 1403 | CASE NUMBER "CASE 0001"   |
| 1404 | COMPOSITE BARCODE   |
| 1405 | EXAMPLE:<br> |

*Figure 14*

15/23

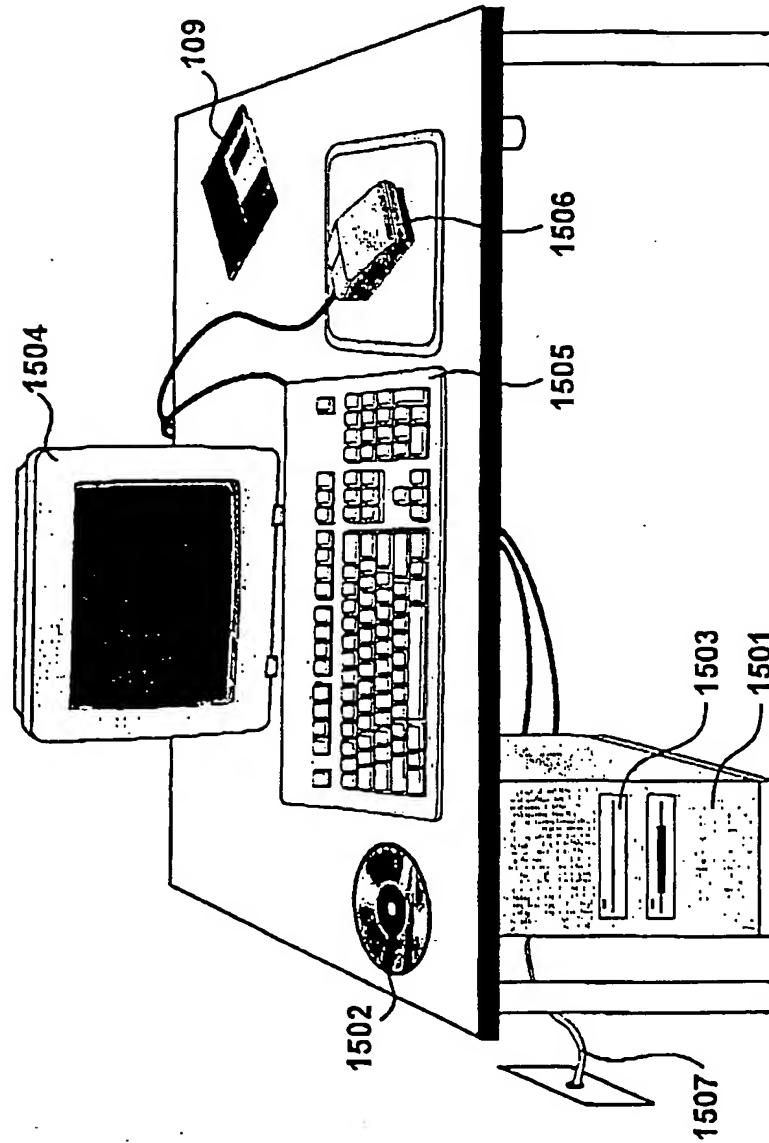


Figure 15

16/23

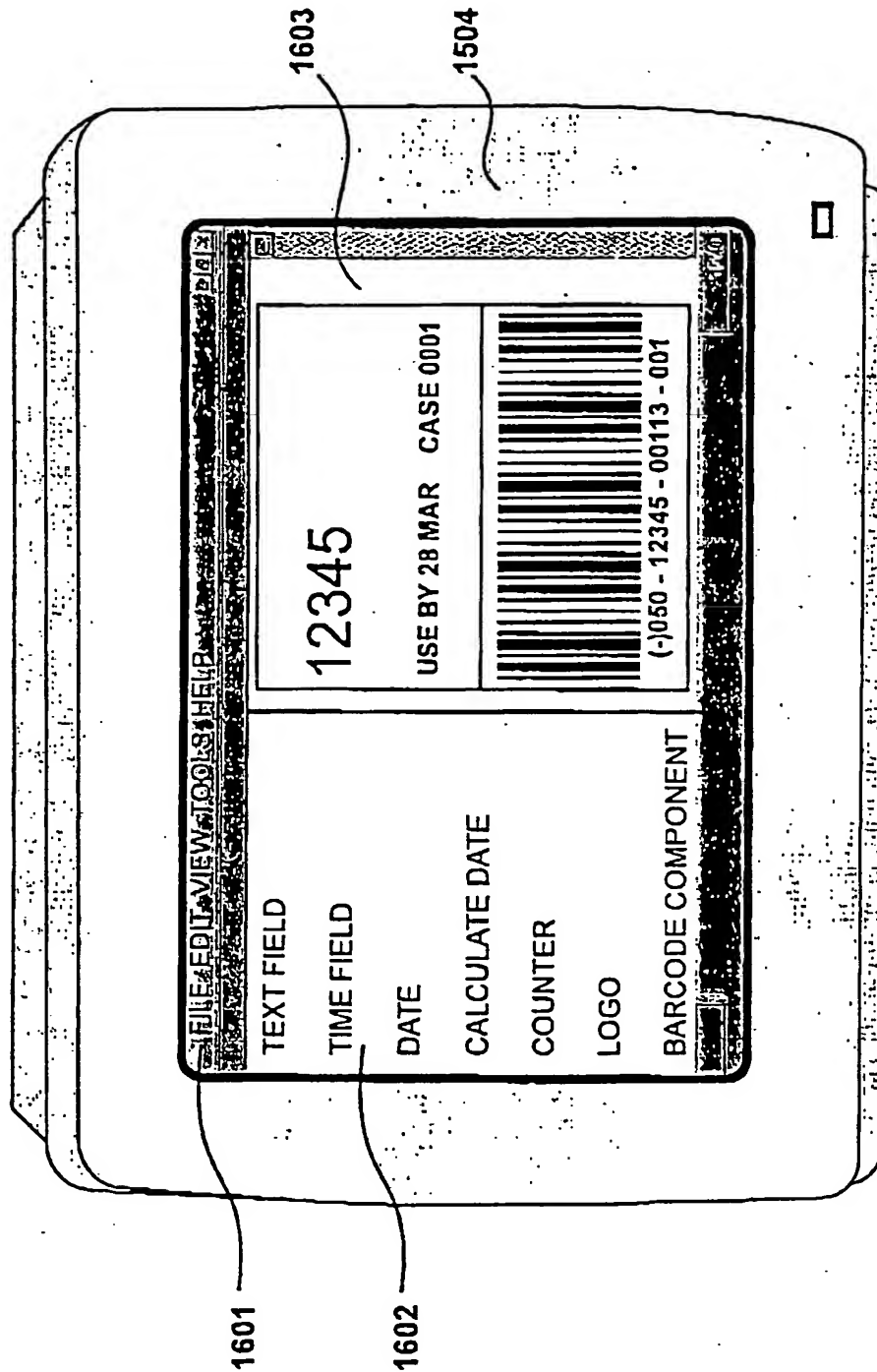


Figure 16



17/23

|      |   |
|------|---|
| 1701 | GENERIC FILE 1104   |
| 1702 | .FIELD "USE BY"<br>.TYPE :DATE<br>.OFFSET :10<br>.UNITS :DAYS<br>.ROUNDING :NONE<br>.PROMPT :NO<br>.REF :CURRENT DATE<br>.CALCULATE :YES<br>.[ADDITIONAL PRINT CHARACTERISTICS] |
| 1703 | .FIELD "DISPLAY BY"<br>.TYPE :DATE<br>.OFFSET :-1<br>.ROUNDING :MIDWEEK<br>.PROMPT :NO<br>.REF :'USE BY'<br>.CALCULATE :YES<br>.[ADDITIONAL PRINT CHARACTERISTICS]              |
| 1704 | .FIELD "PRICE"<br>.TYPE :TEXT<br>.SOURCE :"'1-99"<br>.[ADDITIONAL PRINT CHARACTERISTICS]  |

1104

*Figure 17.*

18/23

|      |   |
|------|---|
| 1801 | GENERIC FILE 1106   |
| 1802 | .FIELD "NUMBER"<br>.TYPE :TEXT<br>.SOURCE :[number]<br>.[ADDITIONAL PRINT CHARACTERISTICS]  |
| 1803 | .FIELD "BARCODE 1"<br>.TYPE :BARCODE EAN128<br>.SOURCE :NUMBER<br>.CALCULATE :YES<br>.[ADDITIONAL PRINT CHARACTERISTICS]  |
| 1804 | .FIELD "USE BY"<br>.TYPE :DATE<br>.OFFSET :10<br>.UNITS :DAYS<br>.ROUNDING :NONE<br>.PROMPT :NO<br>.REF :CURRENT DATE<br>.CALCULATE :YES<br>.[ADDITIONAL PRINT CHARACTERISTICS]                   |
| 1805 | .FIELD "BATCHNO"<br>.TYPE :COUNTER<br>.STEP :1<br>.ROLLOVER :RESET AT END<br>.CHAR :4<br>.START :0001<br>.END :0006<br>.PROMPT :NO<br>.CALCULATE :AT CODER<br>.[ADDITIONAL PRINT CHARACTERISTICS] |

1106

*Figure 18*

19/23

|      |   |
|------|---|
| 1901 | GENERIC FILE 1109   |
| 1902 | .FIELD "NUMBER"<br>.TYPE :TEXT<br>.SOURCE : "12345"<br>.[ADDITIONAL PRINT CHARACTERISTICS]  |
| 1903 | .FIELD "USE BY"<br>.TYPE :DATE<br>.OFFSET :10<br>.UNITS :DAYS<br>.ROUNDING :NONE<br>.PROMPT :NO<br>.REF :CURRENT DATE<br>.CALCULATE :YES<br>.[ADDITIONAL PRINT CHARACTERISTICS]                       |
| 1904 | .FIELD "CASE NUMBER"<br>.TYPE :COUNTER<br>.STEP :1<br>.ROLLOVER :RESET AT END<br>.CHAR :4<br>.START :0001<br>.END :0144<br>.PROMPT :NO<br>.CALCULATE :AT CODER<br>.[ADDITIONAL PRINT CHARACTERISTICS] |
| 1905 | .FIELD "BARCODE"<br>.TYPE :BARCODE EAN128<br>.SOURCE :NUMBER+CASE NUMBER+USEBY<br>.CALCULATE :AT CODER<br>.[ADDITIONAL PRINT CHARACTERISTICS]   |

1109

*Figure 19*

20/23

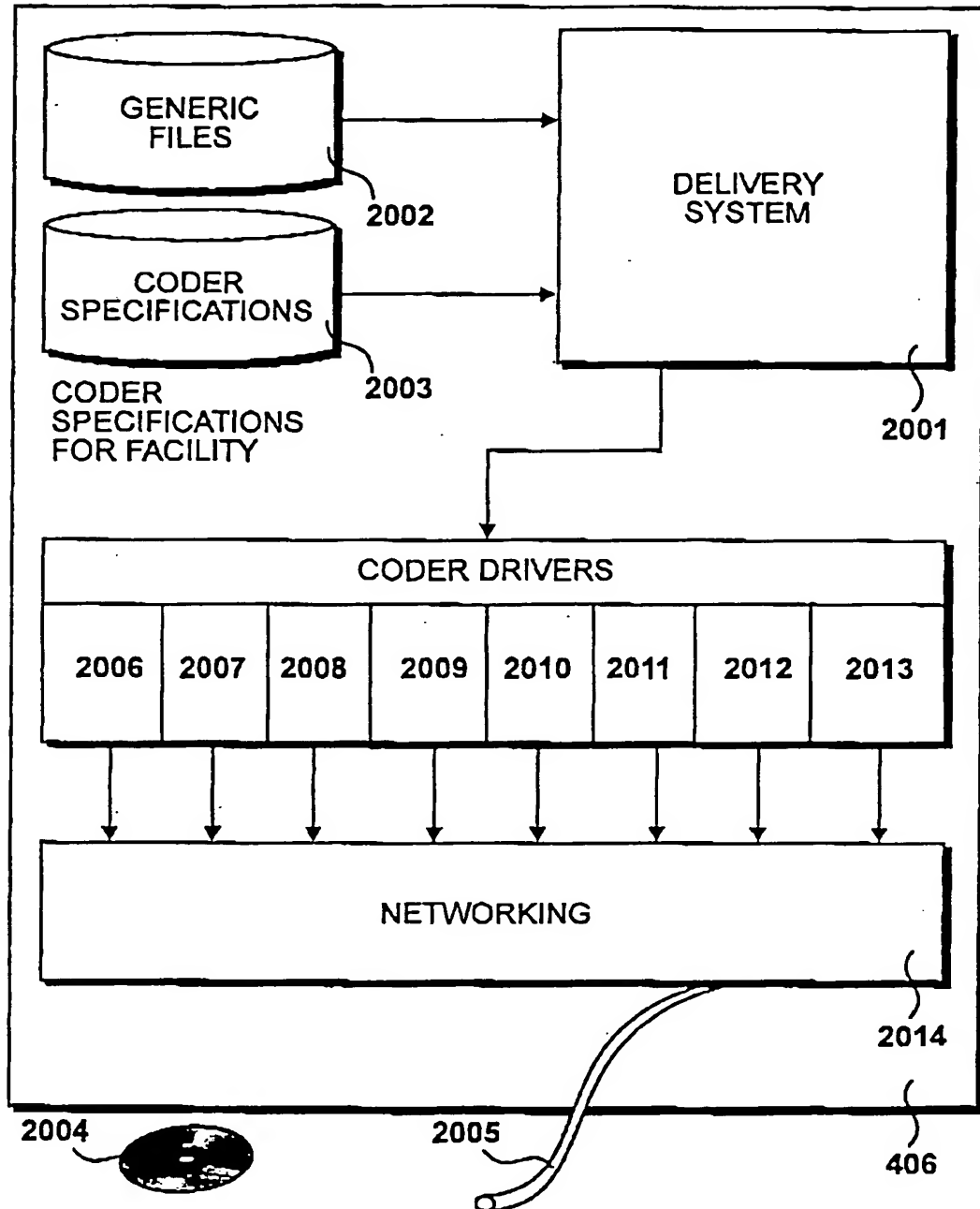


Figure 20

21/23

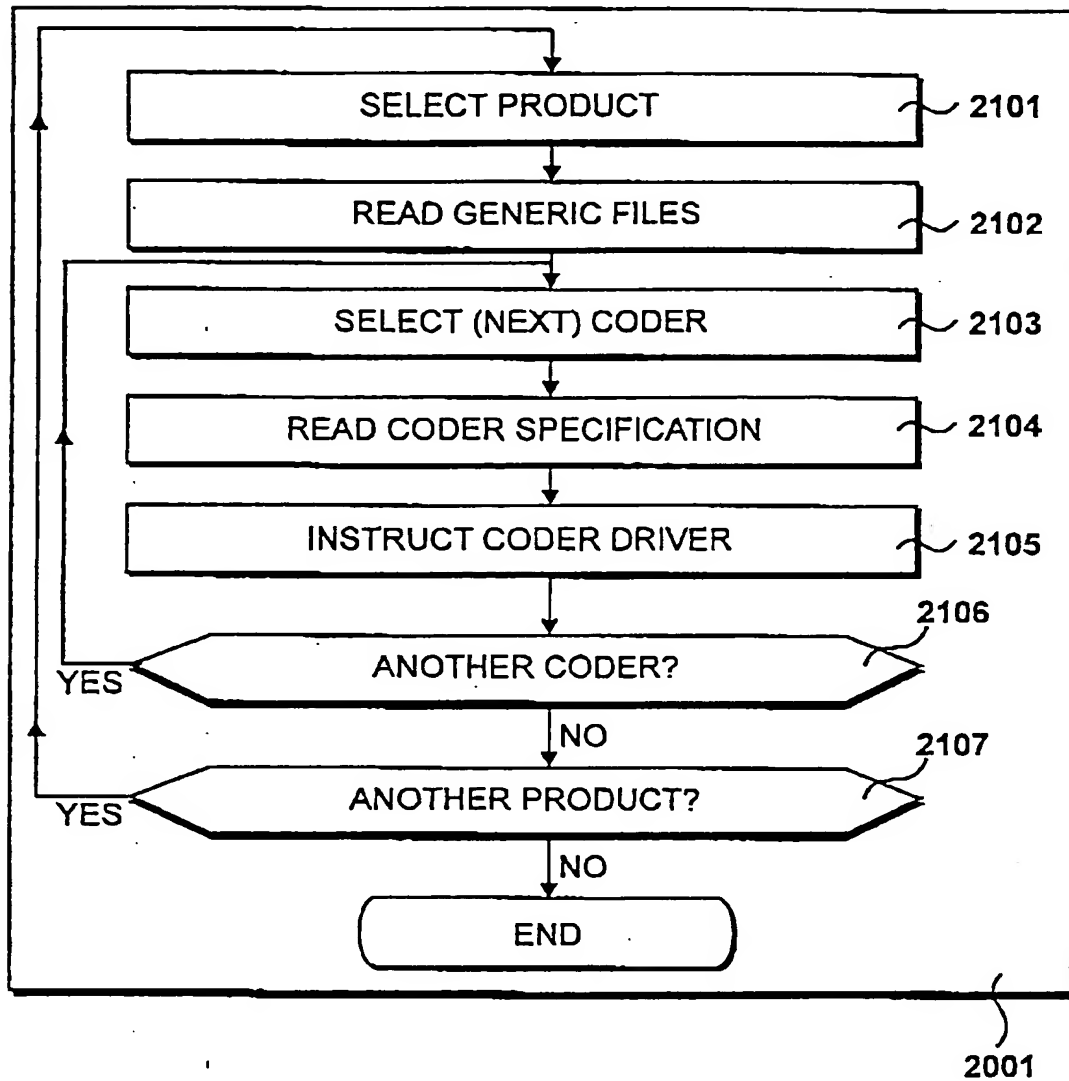


Figure 21

22/23

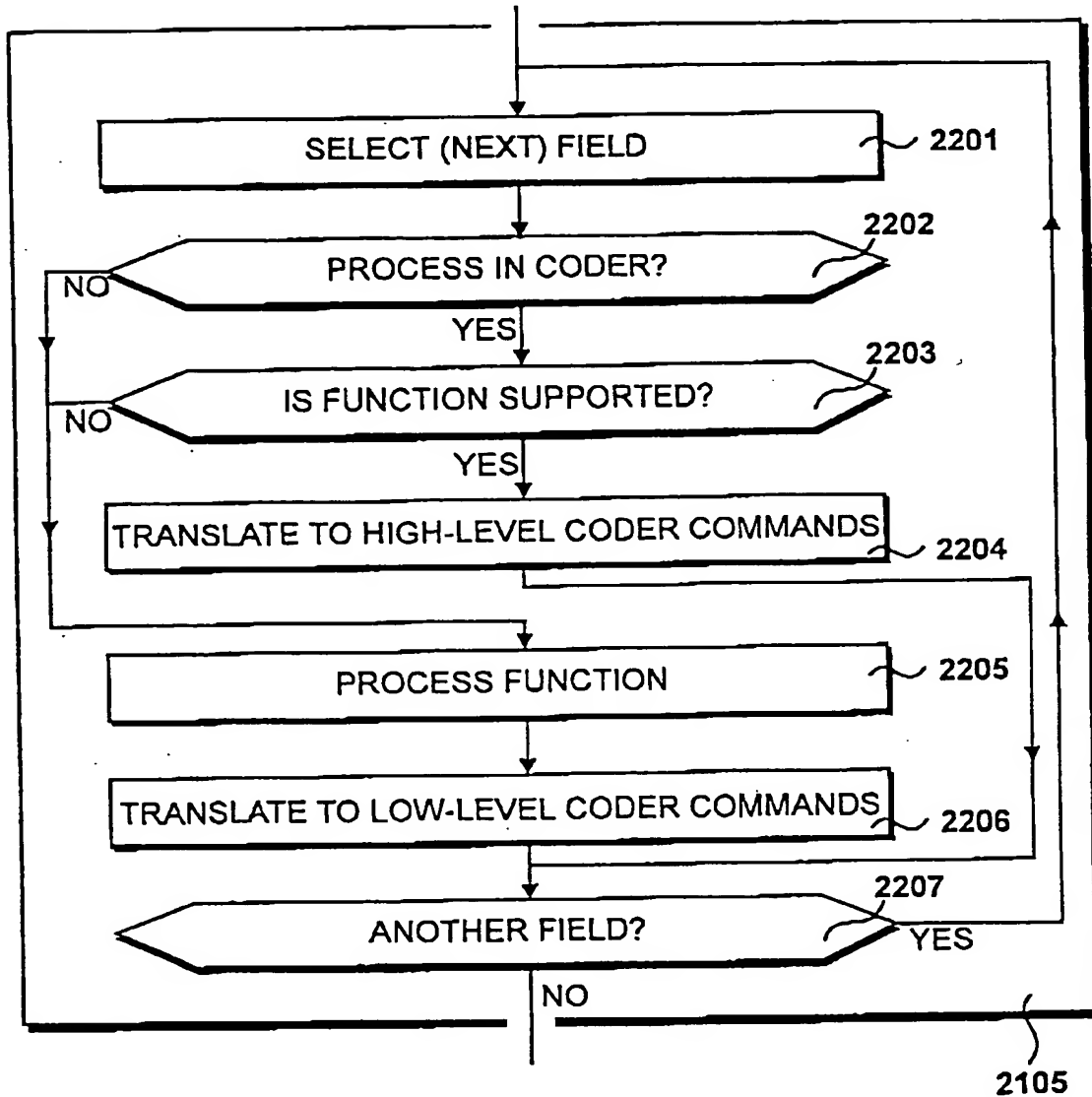


Figure 22

23/23

| PACKAGING LINE |   |   |  |
|----------------|---|---|--|
|                | FIRST CODER                                 | SECOND CODER  | THIRD CODER  |
| DATES          | <u>LEVEL 1</u><br>CAN CALCULATE<br>DATES    | <u>LEVEL 2</u><br>CAN PRINT DATES<br>FROM STRING    | <u>LEVEL 1</u><br>CAN CALCULATE<br>DATES                       |
| COUNTERS       | <u>LEVEL 3</u><br>CAN ONLY PRINT<br>BITMAPS | <u>LEVEL 2</u><br>CAN PRINT COUNTERS<br>FROM STRING | <u>LEVEL 1</u><br>CAN ONLY PRINT<br>AUTONUMBER                 |
| BAR CODES      | <u>LEVEL 3</u><br>CAN ONLY PRINT<br>BITMAPS | <u>LEVEL 2</u><br>CAN PRINT BAR CODE<br>FROM STRING | <u>LEVEL 1</u><br>CAN ASSEMBLE AND<br>PRINT BAR CODES          |
| FONTS          | <u>LEVEL 2</u><br>IN-LINE PRINT ONLY        | <u>LEVEL 3</u><br>CAN ONLY PRINT<br>BITMAPS         | <u>LEVEL 1</u><br>CAN PRINT MANY<br>FONTS IN MANY<br>POSITIONS |

Figure 23